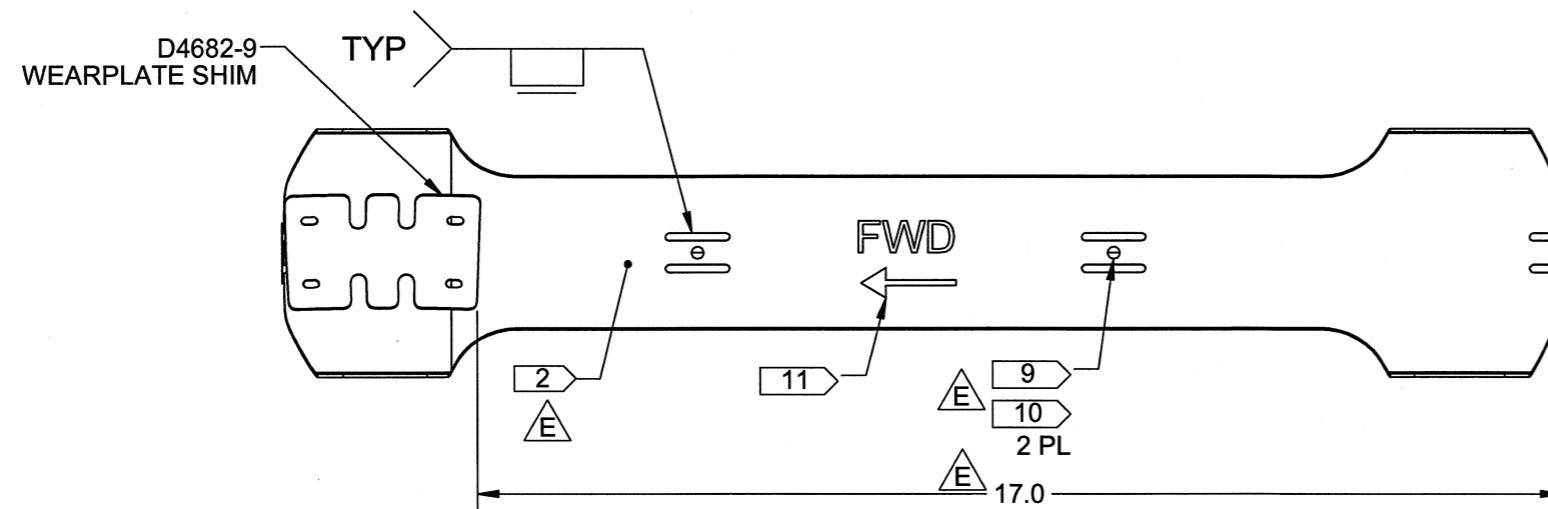


QTY -041	P/N	DESCRIPTION
X	D4769-041	WEARPLATE ASSY
1	D4682-9	WEARPLATE SHIM
1	D4769-1	WEARPLATE
2	D4770-041	BAR WELDMENT

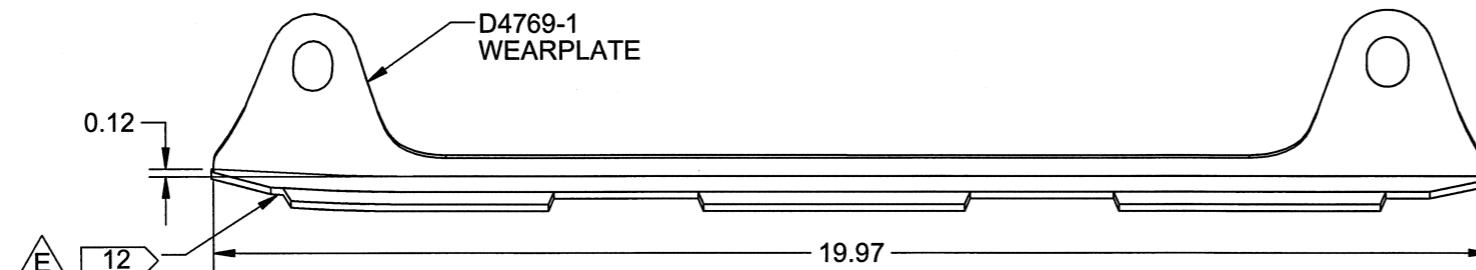
D

D



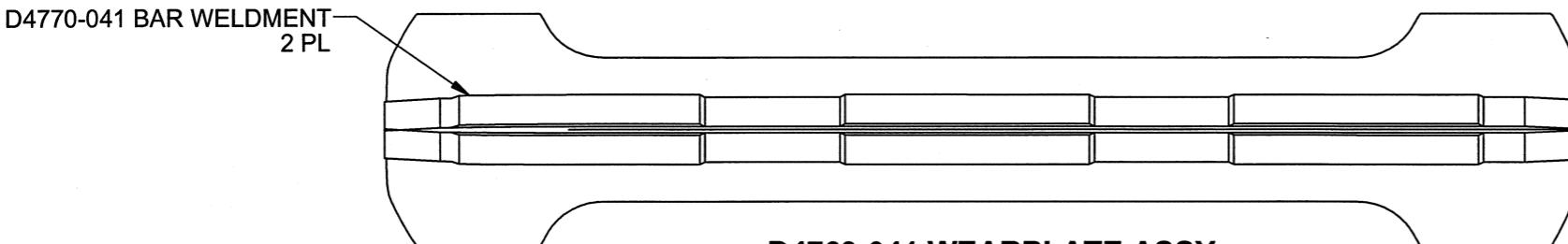
C

C



B

B



### D4769-041 WEARPLATE ASSY

#### NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THK, PER QSI 005 SECTION 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI044 METHOD 6.1
- 7) WEIGHT: 3.15 lbs
- 8) WELDING: PER QSI 004
- 9) TRANSFER DRILL  $\phi$ 0.188 HOLE FROM D4769-1 WEARPLATE THRU D4770-041 BAR WELDMENT
- 10) OPEN UP DRAIN HOLE IF NECESSARY TO  $\phi$ 0.188 AFTER APPLYING TEXTURED COATING
- 11) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER
- 12) FORM D4770-041 BAR WELDMENT TO MATCH PROFILE OF D4769-1 WEARPLATE AT TIME OF WELDING
- 13) WEARPLATE FORM AND LUG POSITION PER DT 10526



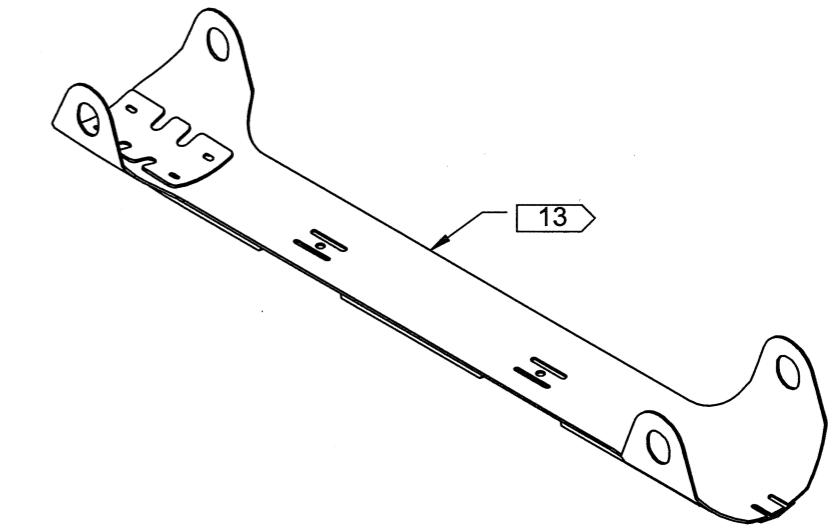
RELEASED  
2019 SEP 10 NO  
ECN19-890

APPROVED

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REV.	DESCRIPTION	DART AEROSPACE USA, INC.	
		DESIGN	DRAWN
	AP	ZF	
	DRAWN	ZF	
	CHECKED	MW	
	MFG. APPR.	DD	
	APPROVED	NO	
	DE APPR.	DS	
	DATE	19.04.01	
	DRAWING NO.	D4769	
	REV. E	SHEET 1 OF 2	
	TITLE	WEARPLATE ASSY	
	SCALE	NTS	
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